

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No. : 10/743,562
First Named Inventor : Renuga Gopal
TC/A.U. : 1732
Examiner : Daniels, Mathew J
Title : FIBER REINFORCED COMPOSITE AND
METHOD OF FORMING THE SAME
Filed : 12/22/2003
Confirmation No. : 5054
Docket No. : NAA 0020 PA/41049.22

Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

DECLARATION PURSUANT TO 37 CFR 1.131

We,

RENUGA GOPAL, of Blk 154, Yishun Street 11, #09-88, Singapore 760154, Singapore,

KAZUTOSHI FUJIHARA, of #202, 1487-2 Sakado-ichiba, Sodegaura, Chiba 299-0262 Japan,

POEY LING LOH, of 61, Mount Sinai Drive, #14-01, Singapore 277113, Singapore,

WENG CHIONG KELVIN FOONG, of 25 Holland Hill, #02-05, Singapore 278740, Singapore,

VIJAY KUMAR GANESH, of Blk 210, Jurong East Street 21, #02-39, 1 Singapore 600210, Singapore,

SEERAM RAMAKRISHNA, of 49, Jurong East Ave 1, #01-02, Singapore 609781, Singapore,

CHONG LIN CHEW, of 65 Sunset Way #03-13, Freesia Woods, Singapore 597090, Singapore,

declare as follows under penalty or perjury.

1. We are the named inventors for the above noted application (hereinafter "The Application") and as such have knowledge of the facts contained herein.
2. Gopal was a student at the National University of Singapore during the period from July 2000 to April, 2002, enrolled first in a Bachelor of Engineering program prior to June 2001 and then in a Master's program after May 2001.
3. As part of the B. Eng program, Gopal conducted research from July 2000 to May 2001. Her research project during this period was to make composite wires using rigid dies. By May 2001, Gopal realized that to make better composite wires with a small diameter, it would be desirable to reduce the stress exerted on the fibers during the formation process. Her solution was to use a flexible shrinkable die.
4. As part of her Master's program, Gopal, Kazutoshi and Ganesh researched a suitable flexible shrinkable die and a suitable procedure for forming composite wires with improved properties. Gopal and Kazutoshi obtained some flexible shrinkable tubing under the brand name SUMITUBE, and used these tubing to form fiber reinforced composite wires in a process as described and claimed in the Application, prior to October 19, 2001.
5. During this period, Kazutoshi conducted preliminary experiments to determine which types of shrinkable die would potentially provide the desired performance. Ramakrishna and Ganesh, who had expertise in the field of developing composites for biological applications, had weekly discussions with Gopal on her research progress and contributed their expertise on how to design and form a desired composite. They provided direction for Gopal's research activities. Chew, Foong and Loh, who had expertise in the field of dentistry, contributed their expertise in forming a composite wire that is suitable for orthodontic use, including the desired characteristics of an orthodontic wire. They identified the mechanical characteristics that would be desirable for a composite wire to be clinically effective. They assessed all the wires we tested from a clinical perspective and provided direction for improvement in that regard.
6. Our work during this period was memorized in a routine progress report (in the form of PowerPoint slides, hereinafter "the Report"), a copy of which is attached as Exhibit A to this Declaration. The Report was prepared by

Gopal, and was shared with Ramakrishna on October 19, 2001, as part of a routine progress review of this research project.

7. The Report shows the processing setup used and the steps took for forming the composite wires (see slides 4, 9, and 11). In particular, on slides 4, 9 and 11, it is shown that the process performed included the steps of inserting glass fibers and resin into a heat-shrinkable tube, which was hung from a support bar; applying heat to shrink the tube; and curing the specimen. During the formation process, it is observed that the tunnel in the shrinkable tubing retained its cross-sectional shape and shrunk uniformly in cross-sectional area when the tubing was heat-shrunk. The cross-sectional shape of the tunnel in the tubing was round both before and after shrinkage. This is evidenced from the cross-sectional images of the composite wires produced from this process, shown on slides 5 to 7 and 10 of the Report, where the round peripheral edges of the wires reflect the round shape of the shrunk tubing tunnel. The setup and steps shown in the Report reflect embodiments disclosed and claimed in the Application (see e.g. FIGS. 1 to 4 of the Application and accompanying description). The Report is thus evidence that the invention of the Application was actually reduced to practice prior to April 18, 2002.
8. The images on slides 5 to 7 and 10 also show that the fibers were substantially evenly distributed in the composite wires produced by the process. The graphs of measured results on slides 12, 13 and 16 of the Report show that the product composite wires exhibited improved mechanical properties. These images and graphs show that the process we performed worked for the intended purposes prior to April 18, 2002.
9. Our activities described above occurred in Singapore, which is a member state of the World Trade Organization (WTO).
10. We hereby declare that all statements made herein are of our own knowledge, are true, and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that wilful false statements and the like so made are punishable by fine and imprisonment, or both, under section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardize the validity of the application or any patent issued thereon.

Signed at

, Singapore

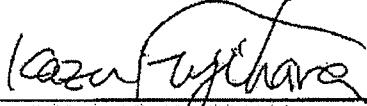
On this 7 day of March, 2008

RENUGA GOPAL



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On this	day of	, Japan)
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Signed at)	KAZUTOSHI FUJIHARA
On this	7 day of	Singapore)
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Signed at)	CHONG LIN CHEW
On this	7 th day of	Singapore)
	March	, 2008)
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Signed at Sodegaura-City, Chiba,
Japan
On this 16th day of March, 2008


KAZUTOSHI FUJIHARA

Signed at _____, Singapore
On this day of , 2008

POEY LING LOH

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On this day of , 2008

WENG CHIONG KELVIN FOONG

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On this day of , 2008

VIJAY KUMAR GANESH

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On this day of , 2008

SEERAM RAMAKRISHNA

Signed at _____, Singapore
On this day of , 2008

CHONG LIN CHEW

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